



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4027-3
Job Sheet 174746



Part No: D4027-3

Job Qty: 10 ea

Part Name: Hose Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/22/18

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG REV A SHEET 4 IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B 10.05.17 as per ECN10-562 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/21/18	3/21/18	0.00	0.00	Start Up Stores/Pkg-1		AT 18/03/21
100	Purchasing	10 pcs	3/21/18	3/21/18	0.00	0.00	Purchasing		AT 18/03/21
110	Packaging	10 pcs	3/21/18	3/21/18	0.00	0.00	Packaging2		AT 18/03/21
120	QC	10 pcs	3/21/18	3/21/18	0.00	0.00	QC6		38
122	Small Fab	10 pcs	3/22/18	3/22/18	0.00	1.50	Small Fab 5		9-88
125	QC	10 pcs	3/22/18	3/22/18	0.00	0.00	QC5		
130	Packaging	10 pcs	3/22/18	3/22/18	0.00	0.00	Packaging3-2		Sm 18/04/18
140	QC21-SA	10 Ea	3/22/18	3/22/18	0.00	0.00	QC21		mt 18/04/18

Part Op 100 - Issue P/O: 39322 Purchase part as per Dwg D4027 Part #: 200-36S Possible Supplier: Breeze Material
Descriptions: release note required

122 - DRILL AND DIMPLE HOLES AS PER DWG NOTES

MAR 21 2018

DAS
21
9-88

APR 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
200-36S	Hose Clamp	10 Ea (1 ea)	90-Start up Operation	5052271

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	200-36S	10	10	0

Part Specifications

Specifications could not be found.

Plex 3/21/18 9:37 AM dart.lavoie.chantal

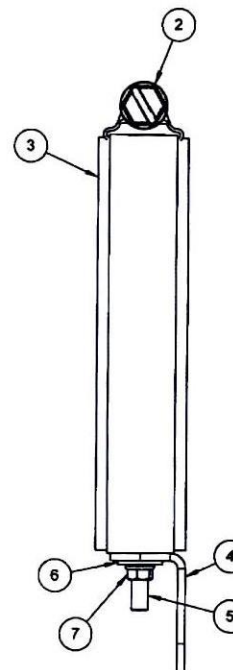
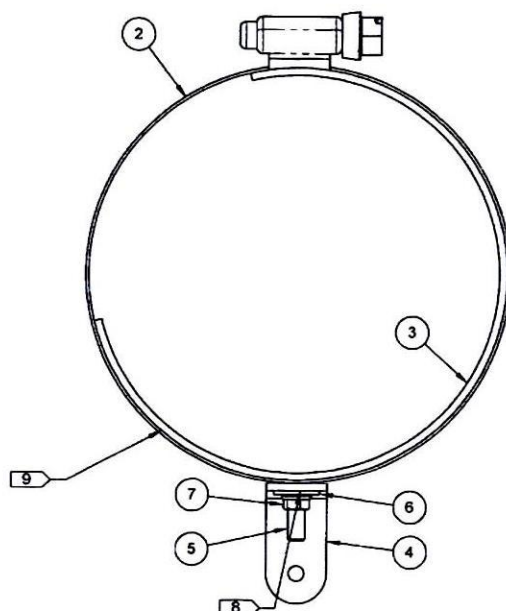


PART NO: D4027-3
Serial No/Batch: S053488
Revision:
Operation: Packaging
Change No:

Mfg Date: 03/21/18
Job No: 174746

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4027-041	VENT CLAMP ASSEMBLY	JCA-M47-2-20
2	1	D4027-1	HOSE CLAMP	
3	1	D4027-5	RUBBER CUSHION	
4	1	D4027-9	BRACKET, SUPPORT ANGLE	
5	1	MS24693S28	SCREW	
6	1	NAS1149DN632J	WASHER	
7	1	MS21042L09	NUT	

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 174285
MAR 13 2018



D4027-041 VENT CLAMP ASSEMBLY

RELEASED
2010-05-05

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4027-041" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs
- 8) ATTACH D4027-9 BRACKET USING MS24693S28 SCREW, MS21042L06 NUT AND NAS1149DN632F WASHER
- 9) GLUE D4027-5 RUBBER CUSHION TO D4027-1 CLAMP USING 3M CONTACT CEMENT IN POSITION AS SHOWN

A	NEW ISSUE	BY	10.04.16
REV.	DESCRIPTION	DATE	
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.04.16		

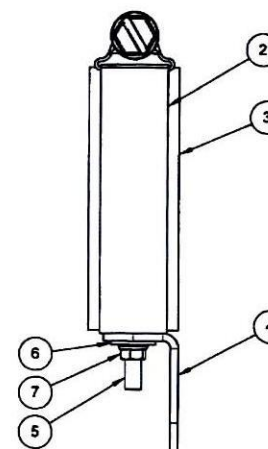
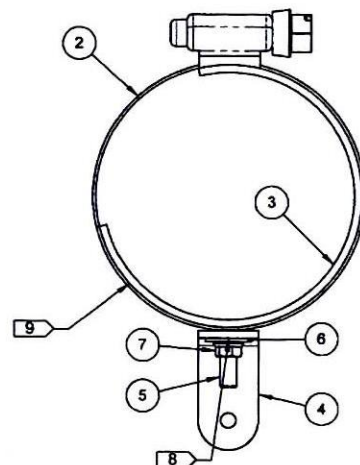
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4027** REV. A
SHEET 1 OF 7

TITLE **CLAMP** SCALE NTS

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ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4027-043	VENT CLAMP ASSEMBLY	JCA-M47-2-35
2	1	D4027-3	HOSE CLAMP	
3	1	D4027-7	RUBBER CUSHION	
4	1	D4027-9	BRACKET, SUPPORT CLAMP	
5	1	MS24693S28	SCREW	
6	1	NAS1149DN632J	WASHER	
7	1	MS21042L09	NUT	



D4027-043 VENT CLAMP ASSEMBLY

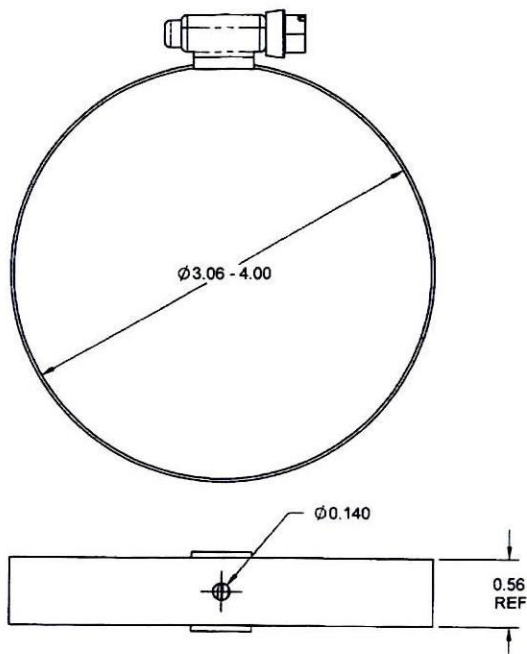
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2010-05-05
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NOTES:

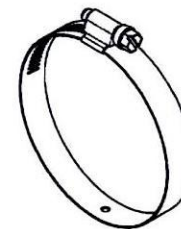
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4027-043" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs
- 8) ATTACH D4027-9 BRACKET USING MS24693S28 SCREW, MS21042L06 NUT AND NAS1149DN632F WASHER
- 9) GLUE D4027-7 RUBBER CUSHION TO D4027-3 CLAMP USING 3M CONTACT CEMENT IN POSITION AS SHOWN

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWN			
CHECKED		DRAWING NO.	SHEET 2 OF 7
MFG. APPR.		D4027	SCALE
APPROVED		TITLE	NTS
DE APPR.		CLAMP	
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4027-1	REF JCA-M47-2-20



D4027-1 HOSE CLAMP



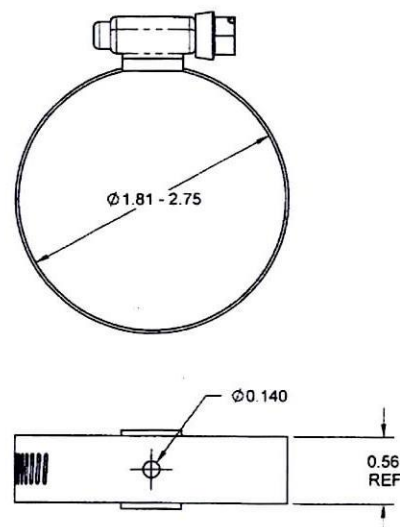
RELEASED
2010-05-25
M

NOTES:

- 1) MATERIAL: MADE FROM QS200M56S
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4027-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.05 lbs
- 8) DRILL Ø 0.140 HOLE AS SHOWN OPPOSITE WORM DRIVE SCREW, DIMPLE HOLE FROM INSIDE FOR MS24693S28 SCREW

DESIGN		DART AEROSPACE LTD	
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MFG. APPR.		D4027	SHEET 3 OF 7
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4027-3	REF JCA-M47-2-35



D4027-3 HOSE CLAMP

RELEASED
2010-05-05
MB

NOTES:

- 1) MATERIAL: MADE FROM QS200M36S
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4027-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.05 lbs
- 8) DRILL Ø0.140 HOLE AS SHOWN OPPOSITE WORM DRIVE SCREW, DIMPLE HOLE FROM INSIDE FOR MS24693S28 SCREW

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESSBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4027	SHEET 4 OF 7
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
P009322

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: P0039322

PO Date: 3/15/18

Due Date: 3/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

MAR 15 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (US)	Extended Price
1	156005-6D0213		Hose Assembly	Firmed	3/23/18	2 pcs	0 pcs	2 pcs	\$224.73/ps	\$449.46
2	156003-6D0102		Hose Assembly As Per Dwg D4002 Rev. D	Firmed	3/23/18	2 pcs	0 pcs	2 pcs	\$200.41/ps	\$400.82
3	156001-3S-0154		Hose Assembly	Firmed	3/23/18	2 pcs	0 pcs	2 pcs	\$113.26/ps	\$226.52
4	156001-3S-0185		Hose Assembly receive pcs	Firmed	3/23/18	2 Ea	0 Ea	2 Ea	\$119.10/Ea	\$238.20
5	200-36S		Hose Clamp receive ea	Firmed	3/23/18	10 Ea	0 Ea	10 Ea	\$1.54/Ea	\$15.40
6	193-8		Stratoflex	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$11.22/ps	\$67.32

Line Item Note 6 pcs cut at 24"

Grand Total \$1,397.72

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/15/18 8:25 AM dart.lavoie.chantal



PACKING LIST



DELIVERY NUMBER: 8005624462

ROUTE: US FedEx International Priority

PAGE:1 of 2
DATE:15MAR18
TIME:19:49:49
EMP:00000000
ORD TYP: ZOR 169
CURRENCY:USD
TERMS:Net 30

CUSTOMER PO:PO039322
ORDER NUMBER:1003910784
ORDER DATE:15MAR18

B 10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
T CANADA
O

S 10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T CANADA
O

S 1000
H AVIALL CENTRAL WAREHOUSE
I DALLAS CDC
P 2750 REGENT BLVD
F DFW AIRPORT TX 75261
R USA
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM		CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	28	20036S CLAMP: LOOP,HOSE,SS	10	10	0	EA		1.54	15.40
			BATCH 7364407983		10					
00020	0	10	193-8 HOSE: LOW PRESSURE,RUBBER	2	2	22-	FT		5.61	11.22
			BATCH 7364743618 Exp Date :29SEP24		2					
00030	0	10	193-8 HOSE: LOW PRESSURE,RUBBER	2	2	22-	FT		5.61	11.22
			BATCH 7364743618 Exp Date :29SEP24		2					
00040	0	10	193-8 HOSE: LOW PRESSURE,RUBBER	2	2	22-	FT		5.61	11.22
			BATCH 7364743618 Exp Date :29SEP24		2					
00050	0	10	193-8 HOSE: LOW PRESSURE,RUBBER	2	2	22-	FT		5.61	11.22

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Diversion contrary to U.S. Law is prohibited.

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Date

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